

Label printers for industrial applications

They fit with a wide range of applications.

They have been developed with focus on easy and convenient operation and high reliability.

The print mechanics and the chassis are made of high-quality materials and perfectly match in terms of shape and function.

A large number of peripherals and software enable customer-specific solutions.

Whether they are operated in stand-alone mode, in a PC application or within a network – the rugged **A8+** printers and the **X series** are always up to the mark.



Label printer XD4T

Double-sided printing, for example textile labels, shrink tubes and continuous materials



Label printers XC4, XC6

Two-color printing, for example warning labels compliant to GHS



Label printer A8+

Cardboard and pallet labels up to A4 format



Label printer A8+, the extra-wide one



For pallet and drum labels up to a width of A4

Label printer		A8+
Printable resolution	dpi	300
Print speed	up to mm/s	150
Print width	up to mm	216

Details



Large graphic display

White backlight provides good readability.

2 Ribbon holder

The three-part tightening axles enable the ribbon to be quickly and easily exchanged.

3 Simple adjustment

The print head is pressed on by three plungers: One is fixed at the inner side, another is set in centered position and the third is set at the outer label margin.

Periphery connection

Additional modules are quick and easy to connect. All peripheral devices are plugged to the printer with the help of two pins and are fixed with a screw.

5 Rugged metal chassis

made of cast aluminum. Basis to assemble all the units

6 Roll holder

picking up core diameters of at least 38 mm (76 mm adapters for a better label winding are included in the delivery). The spring-mounted margin stop with a screw cap enables constant tension during material feed and therefore improves the accuracy of the imprint.

Label printer XD4T for double-sided printing



It prints on both sides of textile tapes, cardboard labels, pressed tubes continuous or ready-for-use, as well as on endless materials made of plastic, paper or cardboard. The ribbon separates from the materials with the help of a draw roller that also improves the accuracy of the imprint.

No print head adjustment necessary with different material widths Print rollers provided for slim and thin materials

Label printers		XD4T
Printable resolution	dpi	300
Print speed	up to mm/s	125
Print width	up to mm	105.6

Accessories



Cutter CU4

Paper labels, self-adhesive labels, cardboard, textile and plastic materials as well as shrink tubes can be cut.

Perforation cutter PCU4

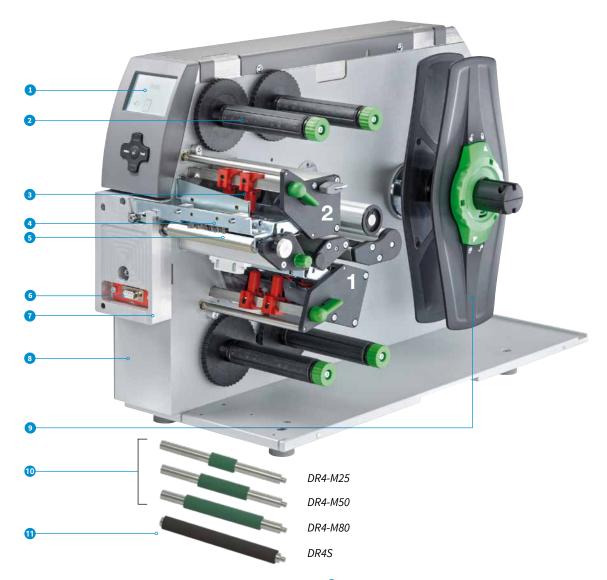
In addition, the materials can be perforated before they are manually separated.



Stacker ST4 M with cutter

The printed materials are cut and stacked. If the maximum stack height is reached, printing is interrupted. Even stiff or curved materials can be processed. We recommend to have these applications tested at our premise.

Details



Large graphic display

White backlight provides good readability.

Ribbon holder

The three-part tightening axles enable the ribbon to be easily inserted. A preprinted ruler simplifies the adjustment.

Plungers

The print head is pressed on by two plungers. As the materials are centre-guided in the device, no print head setting or adjustment is necessary.

4 Antistatic brush

Particularly with plastic materials the electrostatic charge is discharged after printing.

Material guide

The material guide just in front of the print roller provides accurate imprint. The material width is adjusted with a spindle.

Periphery connection

Additional modules are quick and easy to connect. All peripheral devices are plugged to the printer with the help of two pins and are fixed with a screw.

Separator

primarily if continuous or textile materials as well as shrink tubes are processed. At high heat energy the ribbon can stick with the textile tape. A roller reliably separates the material from the ribbon.

8 Rugged metal chassis

made of cast aluminum. Basis to assemble all the units

9 Roll holder

picking up core diameters of at least 38 mm (76 mm adapters for a better label winding are included in the delivery). The material roll automatically centers when setting the margin stop. In case of core diameter 100 mm, an adapter is recommended.

Slim print rollers DR4-M

In order to achieve an accurate imprint with slim materials and ribbons, also slim print rollers are needed. These prevent from print roller wear, print head contamination and errors during material feed. Coating: synthetic rubber

Print roller DRS

It has an extra long service life at a higher imprint tolerance. Coating: silicone

Label printers XC for two-color printing



Two print units are arranged one behind the other to achieve simultaneous printing with two colors on one label.

Ribbon-saver mechanism on one print head

Compliant to the GHS regulations for classification and labeling

Picking up large label rolls with up to 300 mm diameter

Label printer		XC4
Printable resolution	dpi	300
Print speed	up to mm/s	125
Print width	up to mm	105.6

Label printer		XC6
Printable resolution	dpi	300
Print speed	up to mm/s	125
Print width	up to mm	162.6

We gladly assist you in the selection of proper ribbons.

Accessories



Cutter CU4

Paper labels, self-adhesive labels, cardboard, textile and plastic materials as well as shrink tubes can be cut.

Perforation cutter PCU4

In addition, the materials can be perforated before they are manually separated.



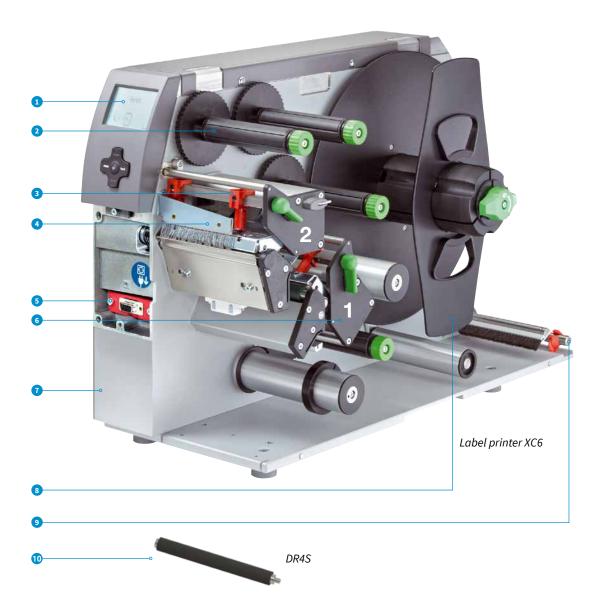
Stacker ST4 L with cutter

The printed materials are cut and stacked.

If the maximum stack height is reached, printing is interrupted. Even stiff or curved materials can be processed.

We recommend to have these applications tested at our premise.

Common details



Large graphic display

White backlight provides good readability.

2 Ribbon holder

The three-part tightening axles enable the ribbon to be quickly and easily exchanged.

3 Plungers

One is fixed at the inner side. The second is adjusted that far to the edge of the label until a good print image is ensured.

4 Antistatic brush

Particularly with plastic materials the electrostatic charge is discharged after printing.

Periphery connection

Additional modules are quick and easy to connect. All peripheral devices are plugged to the printer with the help of two pins and are fixed with a screw.

6 Ribbon-saver mechanism on print head 1

to be used with labels that are only partially printed. Within unprinted areas the print head is lifted and the ribbons is stopped during label feed.

Rugged metal chassis

made of cast aluminum. Basis to assemble all the units

8 Roll holder

picking up label rolls up to 300 mm. With the help of the swing lever and the integrated brake labels are unwound with constant tension.

Fanfold guide

Fanfold labels are set behind the print unit. The guide and the additional brake ensure that they are safely fed to the print mechanics.

10 Print roller DRS

It has an extra long service life at a higher imprint tolerance. Coating: silicone

Technical data

			1.1	1.2	1.3	1.4
Label printer			A8 ⁺	XD4T	XC4	XC6
Print head						
Material feed			left-aligned	centered	left-aligned	left-aligned
Printing method	Thermal transfer					
	Thermal direct			-	-	_
Printable resolut	ion	dpi	300	300	300	300
Print speed		up to mm/s	150	125	125	125
Print width		up to mm	216	105,6	105,6	162,6
Material						
Roll	Paper, cardboard, plast					
Reel	PET, PE, PP, PI, PVC, PU,	acrylate, Tyvec	-	<u> </u>	-	_
	Pressed shrink tubes		-	I	-	_
	Textile tapes		-		I	
Labels ¹⁾	Width	mm	46 - 220	10 - 110	20 - 116	46 - 176
	Height	mm	20 - 2,000	20 - 2,000	20 - 2,000	20 - 2,000
	Thickness	mm	0.05 - 0.2	0.05 - 0.8	0.05 - 0.2	0.05 - 0.2
Liner material	Width	mm	50 - 235	10 - 110	24 - 120	50 - 180
Continuous	Width	mm	50 - 235	4 - 110	-	-
material	Weight (cardboard)	up to g/m²	300	300	-	
Shrink tubes	Width ready-for-use	up to mm	-	110	-	
	continuous	mm	-	4 - 85	-	-
	Thickness	up to mm	_	1.1	-	-
Roll, reel	Outside diameter	up to mm	205	300	300	300
	Core diameter	mm	38 - 100	38 - 100	76 - 100	76 - 100
	Winding			outside	e or inside	
Ribbon ²⁾						
Ink side				outside	e or inside	
Roll diameter		up to mm			72	
Core diameter		mm			25	
Variable length		up to m		:	360	
Width		up to mm	220	114	114	165
Printer sizes and	d weights					
Width x Height x	Depth	mm	352 x 274 x 446	248 x 395 x 554	248 x 395x 554	358 x 395 x 554
Weight		kg	15	21	22	24
Label sensor wit	th position indication					
Gap sensor for			labels, punch marks o	r print marks in transpa	rent materials and end	of material
Reflective sensor	r from below or top (option	on) for	print marks in not tran	sparent materials and e	end of material	
Distance sensor	to locating edge	mm	5 - 53	-	5 - 53	5 - 53
	from centre to the left	mm		0 - 53	_	_
		111111	-			-
Electronics		111111	-		ı	-
	clock rate	MHz	-	1	266	-
Processor 32 bit c			-	1	266 64	-
Processor 32 bit c Main storage (RA	M)	MHz	-	1		-
Processor 32 bit c Main storage (RA Data storage (IFF	M)	MHz MB	-	1	64	-
Processor 32 bit c Main storage (RA Data storage (IFF	M) (S)	MHz MB	-	1	64 8	-
Processor 32 bit c Main storage (RA Data storage (IFF Slot for	M) S) CompactFlash Type I WLAN card	MHz MB	-	1	64 8	-
Processor 32 bit c Main storage (RA Data storage (IFF Slot for Battery buffer for	M) 'S) CompactFlash Type I WLAN card r real-time clock	MHz MB	-	1	64 8	-
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig	M) 'S) CompactFlash Type I WLAN card r real-time clock	MHz MB	-	1	64 8	-
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig Interfaces	M) 'S) CompactFlash Type I WLAN card r real-time clock	MHz MB	-	1	64 8	-
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig Interfaces RS232C	M) 'S) CompactFlash Type I WLAN card r real-time clock gnal	MHz MB		1	64 8	-
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig Interfaces RS232C USB 2.0 Hi-speed	M) S) CompactFlash Type I WLAN card r real-time clock gnal	MHz MB			64 8	
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig Interfaces RS232C USB 2.0 Hi-speed Ethernet 10/100 N	M) S) CompactFlash Type I WLAN card r real-time clock gnal	MHz MB		1	64 8	
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig Interfaces RS232C USB 2.0 Hi-speed Ethernet 10/100 N RS422/RS485	M) S) CompactFlash Type I WLAN card r real-time clock gnal I slave to connect a PC Mbit/s	MHz MB	■ ■ LPD, RawIP printing, F		64 8	
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error signiterfaces RS232C USB 2.0 Hi-speed Ethernet 10/100 NRS422/RS485 Periphery connections	M) (S) CompactFlash Type I WLAN card r real-time clock gnal I slave to connect a PC Mbit/s ction	MHz MB	■ ■ LPD, RawIP printing, F		64 8 - - SNMP, TIME, Zeroconf, r	
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig Interfaces RS232C USB 2.0 Hi-speed Ethernet 10/100 NRS422/RS485 Periphery connections	M) S) CompactFlash Type I WLAN card r real-time clock gnal I slave to connect a PC Mbit/s	MHz MB	■ ■ LPD, RawIP printing, F □ ■	TP, DHCP, HTTP, SMTP, S	64 8 - SNMP, TIME, Zeroconf, r	nDNS, SOAP
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sign Interfaces RS232C USB 2.0 Hi-speed Ethernet 10/100 MRS422/RS485 Periphery connective WLAN 802.11b/g, 2 x USB host for	M) (S) CompactFlash Type I WLAN card r real-time clock gnal I slave to connect a PC Mbit/s ction	MHz MB	■ ■ LPD, RawIP printing, F □ ■		64 8 - SNMP, TIME, Zeroconf, r	nDNS, SOAP
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig Interfaces RS232C USB 2.0 Hi-speed Ethernet 10/100 MRS422/RS485 Periphery connec WLAN 802.11b/g, 2 x USB host for Operating data	M) (S) CompactFlash Type I WLAN card r real-time clock gnal I slave to connect a PC Mbit/s ction	MHz MB	■ ■ LPD, RawIP printing, F □ ■	TP, DHCP, HTTP, SMTP, S	64 8 SNMP, TIME, Zeroconf, r	nDNS, SOAP
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error signifer for Acoustic error signifer for Acoustic error signifer for Battery buffer for Battery Company of Battery Connect WLAN 802.11b/g, 2 x USB host for Operating data Power supply	M) S) CompactFlash Type I WLAN card r real-time clock gnal I slave to connect a PC Mbit/s ction WEP/WPA-PSK (TKIP)	MHz MB	■ ■ LPD, RawIP printing, F □ ■	TP, DHCP, HTTP, SMTP, Sory stick, keyboard, bar	64 8 SNMP, TIME, Zeroconf, r crode scanner, external	nDNS, SOAP operation panel
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig Interfaces RS232C USB 2.0 Hi-speed Ethernet 10/100 N RS422/RS485 Periphery connect WLAN 802.11b/g, 2 x USB host for Operating data Power supply Power consumpt	M) S) CompactFlash Type I WLAN card r real-time clock gnal I slave to connect a PC Mbit/s ction WEP/WPA-PSK (TKIP)	MHz MB MB Flash	■ ■ LPD, RawIP printing, F □ ■	TP, DHCP, HTTP, SMTP, Sory stick, keyboard, bare 100 - 240 VAC 100-300 W, dependin	64 8 - SNMP, TIME, Zeroconf, r - rcode scanner, external C, 50/60 Hz, PFC g from the type of device	nDNS, SOAP operation panel
Processor 32 bit of Main storage (RA Data storage (IFF Slot for Battery buffer for Acoustic error sig Interfaces RS232C USB 2.0 Hi-speed Ethernet 10/100 N RS422/RS485 Periphery connect WLAN 802.11b/g, 2 x USB host for Operating data Power supply Power consumpt	M) S) CompactFlash Type I WLAN card r real-time clock gnal I slave to connect a PC Mbit/s ction WEP/WPA-PSK (TKIP)	MHz MB MB Flash	■ ■ LPD, RawIP printing, F □ ■	TP, DHCP, HTTP, SMTP, Sory stick, keyboard, bare 100 - 240 VAC 100-300 W, dependin +5 - 40°C / 10 - 88	SNMP, TIME, Zeroconf, r code scanner, external C, 50/60 Hz, PFC g from the type of device % not condensing	nDNS, SOAP operation panel
Ethernet 10/100 M RS422/RS485 Periphery connec	M) S) CompactFlash Type I WLAN card r real-time clock gnal I slave to connect a PC Mbit/s ction WEP/WPA-PSK (TKIP)	MHz MB MB Flash	■ ■ LPD, RawIP printing, F □ ■	TP, DHCP, HTTP, SMTP, S ory stick, keyboard, bar 100 - 240 VAC 100-300 W, dependin +5 - 40°C / 10 - 85 0 - 60°C / 20-80	64 8 - SNMP, TIME, Zeroconf, r - rcode scanner, external C, 50/60 Hz, PFC g from the type of device	nDNS, SOAP operation panel

■ Standard

 $\square \ \mathsf{Option}$

¹⁾ Limitations may apply to small labels, thin materials or strong adhesives. Critical applications need to be tested.

 $^{^{2)}}$ The ribbon should at least correspond with the width of the liner material.

Technical data

 \blacksquare Standard \Box Option

Operation panel			
operation panet	Graphic LCD display Width 60 mm, height 40 mm Four lines of text, approx. 20 characters per line		
Buttons / LED	Pause, Feed, Cancel, Med 4 x cursor	nu, Enter	
Setup options			
	Digital or analog clock Device settings Printing parameters Language settings	Time Date Interfaces Security	
Status display			
	Data reception WLAN Ethernet Memory in use Print head temperature Memory card access	Clock Calendar abc debug Input buffer Ribbon remaining	
Monitoring			
	End of ribbon End of label web Print head open Final cutter position not	reched	
Test routines			
System diagnostics	when device is switched including print head dete	on, ection	
Brief status display, status printout	Device overview L WLAN status	Test grid Label profile Monitor mode PPP status	
Status reports	 Printout of device setting print lengths and running. Device status request volume. Display information of, network error, missing lim 	ng times ia software command for example,	
Fonts			
Font types internally provided to be stored	12 x 12 dots 16 x 16 dots	8 vector fonts: Swiss 721 Swiss 721 Bold Monospace 821	
Character sets	Windows-1250 to -1257 DOS 437, 737, 775, 850, 852 EBC DIC 500 ISO 8859-1 to -10 and -13 WinOEM 720 UTF-8 MacRoman DEC MCS K018-R		
	Eastern European Chinesisch simplified L Thai	Greek Latin Hebrew Arabic	
Bitmap fonts	Size in width and height Zoom factor 2 to 10 Orientations 0°, 90°, 180°		
Vector / TrueType fonts	Size in width and height Variable zoom	0.9 - 128 mm	
	Orientation 360° in steps of 1° Bold, italic, underlined, outline, inverse		
Font styles	- depending from the for	nt type	
Font styles Character spacing	- depending from the for variable	nt type	

Graphics			
Graphic elements	Lines, arrows, rectangles, circles, ellipses; filled and filled with fading		
Graphic formats	PCX, IMG, BMP, TIF, MA	C, GIF, PNG	
Codes			
1D barcodes (linear)	Code 39, Code 93 Code 39 Full ASCII Code 128 A, B, C EAN 8, 13 EAN/UCC 128/GS1-128 EAN/UPC Appendix 2 EAN/UPC Appendix 5 FIM HIBC	Interleaved 2/5 Ident and routing of Deutsche Post Codabar JAN 8, 13 MSI Plessey Postnet RSS 14 UPC A, E, E0	code
2D and stacked codes	DataMatrix EAN-DataMatrix QR code PDF 417 Micro PDF 417 GS1 Data Bar Aztec Codablock F UPS Maxicode RSS 14 truncated, limi stacked omni-directio	nal as regards	
	height, modular width and ratio; orientations 0°, 90°, 180°, 270° optional check digit, plain text printout and start / stop code depending from		
	the type of code		
Software			
Label software	cablabel S3 Lite cablabel S3 Viewer cablabel S3 Pro cablabel S3 Print		
Running also with	CODESOFT NiceLabel BarTender		
Stand-alone operation			
WHQL certified Windows printer drivers for	Windows Vista Windows 7 Windows 8 Windows 8.1 Windows 10	Server 2008 Server 2008 R2 Server 2012 Server 2012 R2 Server 2016 Server 2019	
Apple Mac OS X printer drivers ³⁾	from version 10.6		
Linux printer drivers ³⁾	from CUPS 1.2		
Programming	Printer language JScri abc Basic Compiler	pt	
Integration	SAP Database Connector		
Administration	Printer control Configuration in Intra Network Manager	net and Internet	

³⁾ only with label printer A8+

Overview of accessories

 \bigcirc Possible \square Option

				· · · · · · · · · · · · · · · · · · ·
	1.1	1.2	1.3	1.4
Device add-ons	A8 ⁺	XD4T	XC4	XC6
Extra equipment				
Print rollers DR4-M25, -M50, -M80	-		-	-
Print roller DR4S	-			
Label sensor		-	-	-
Adapter 100			-	-
CompactFlash memory card				
·				
Pause adapter PS7		-	-	-
Interfaces				
RS422/RS485		-	-	-
Label selection - I/O box				
WLAN 802.11b/g				
Connecting cable RS232C, 9/9 pin, length 3 m				
Label cutting, perforating, stacking				
Cutter CU				
Perforation cutter PCU4	-		0	-
Stacker ST4 L with cutter	-	-		-
Stacker ST4 M with cutter	-		-	-
Label rewinding, unwinding				
External rewinder ER				
		-	-	-
Adapter kit for rewinders, unwinders with XC4, XC6	-	-		
	Extra equipment Print rollers DR4-M25, -M50, -M80 Print roller DR4S Label sensor Adapter 100 CompactFlash memory card External operation panel Pause adapter PS7 Interfaces RS422/RS485 Label selection - I/O box WLAN 802.11b/g Connecting cable Connecting cable RS232C, 9/9 pin, length 3 m Label cutting, perforating, stacking Cutter CU Perforation cutter PCU4 Stacker ST4 L with cutter Stacker ST4 M with cutter Label rewinding, unwinding External rewinder ER Adapter kit for rewinders, unwinders with A8+	Device add-ons Extra equipment Print rollers DR4-M25, -M50, -M80 - Print roller DR4S - Label sensor □ Adapter 100 □ CompactFlash memory card □ External operation panel □ Pause adapter PS7 □ Interfaces RS422/RS485 □ Label selection - I/O box □ WLAN 802.11b/g □ Connecting cable Connecting cable RS232C, 9/9 pin, length 3 m □ Label cutting, perforating, stacking Cutter CU □ Perforation cutter PCU4 - Stacker ST4 L with cutter - Stacker ST4 With cutter - Label rewinding, unwinding External rewinder ER □ Adapter kit for rewinders, unwinders with A8+ □	Device add-ons Extra equipment Print rollers DR4-M25, -M50, -M80 Print roller DR4S Label sensor Adapter 100 CompactFlash memory card External operation panel Pause adapter PS7 Interfaces RS422/RS485 Label selection - I/O box WLAN 802.11b/g Connecting cable RS232C, 9/9 pin, length 3 m Label cutting, perforating, stacking Cutter CU Perforation cutter PCU4 Stacker ST4 L with cutter Stacker ST4 L with cutter Label rewinding, unwinding External rewinder ER Adapter kit for rewinders, unwinders with A8+ - A8+	Device add-ons Extra equipment Print rollers DR4-M25, -M50, -M80 -

Accessories - extra equipment, interfaces, connecting cable

Extra equipment	
2.3	Print roller DR4-M25
	Material width up to 25 mm
-	Synthetic rubber coating for accurate imprint
	Print roller DR4-M50
	Material widths 20 to 50 mm
	Synthetic rubber coating for accurate imprint
	Print roller DR4-M80
	Material width up to 80 mm
	Synthetic rubber coating for accurate imprint
2.4	Print roller DR4S
	Material width up to 120 mm Silicone coating for an extra long service life at a higher imprint tolerance
2.5	Silicone coating for an extra long service life at a higher imprint tolerance
2.5	Label sensor
	Reflective from top
2.6	
	Adapter 100
12	to pick up label rolls with core diameter 100 mm and outside diameters larger than 180 mm
2.7	Momony cord
COL	Memory card CompactFlash Typ I
	Compacti tash Typ i
2.8	External operation panel
	If the operation panel is no longer accessible after the printer has been installed in a plant,
	an external one can be additionally added. A slot to connect a CompactFlash
	memory card Type I as well as a host interface are provided.
2.9	Pause adapter PS7
	for printing in a reserve loop. The print job is stopped by the Pause signal.
	The label that is currently printed will be completed.
	I/O interface
16.	Inputs: Outputs:
	Pause Print job missing External errors Printer not ready
	Printing started
Interfaces	
3.2	RS422/RS485
	1,200 to 230,400 baud/8 bit
2.2	
3.3	Label selection – I/O box
	Up to 16 labels per box can be selected from the memory card by a master control, e.g. PLC.
	Two boxes can be connected. The I/O box allows simple PLC control processes with four inputs and outputs each via abc programming.
	with roar inputs and outputs each via abe programming.
3.4	
	WLAN 802.11b/g
Connecting cable	
4.1	
	Connecting cable RS232C
	9/9 pin, length 3 m

Accessories - label cutting, perforating, stacking



Cutter CU

Paper labels, self-adhesive labels, cardboard, textile and plastic materials as well as shrink tubes can be cut.

		Cutter		
Technical data		CU4	CU6	CU8
To be used with		XD4T, XC4	XC6	A8 ⁺
Material Width up to	mm	110	180	232
Weight cardboard gr/m ²		60 - 300		
Thickness	mm	0.05 - 0.8		
Cutting length	from mm	٦ 5		
Gap height	up to mm	1 2.5		
Cuts/min, without material up to		100		
Stop print job when		final cutte	er position no	t attained



Perforation cutter PCU4

Continuous materials such as textiles or shrink tubes are perforated before they are manually separated. In addition, the materials can also be cut.

		Perforation cutter
Technical data		PCU4
To be used with		XD4T, XC4
Perforating Web distance mm		0.5
Web w	ridth mm	2.5 or 10
Material Width	up to mm	85
Weight ca	ordboard gr/m²	60 - 300
Thickness	s mm	0.05 - 0.8
Cutting length	from mm	5
Gap height	up to mm	2.5
Cuts/min, without	material up to	100
Stop print job whe	n	final cutter position not attained



Stacker ST4 with cutter

The printed materials are cut and stacked. If the maximum stack height is reached, printing is interrupted. Limitations may apply to stiff or curved materials. We recommend to have these materials tested at our premise.

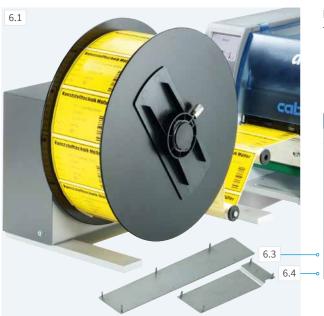
		Stacker with cutter	
Technical data		ST4 L	ST4 M
To be used with		XC4	XD4T
Material Width	up to mm	20 - 110	20 - 100
Weight cardboard gr/m ²		60 -	300
Thickness	mm	0.05	- 0.8
Cutting length	from mm	20 -	150
Gap height	up to mm	1.	.2
Cuts/min, without ma	aterial up to	10	00
Stop print job when		final cutter posit stacker cover open, s	·
Stack height	up to mm	10	00



Support table - label W x H

The support table and the protective cover are adapted to the label size. They have to be ordered separately.

Accessories - label rewinding



External rewinders ER4/6/8 with built-in power supply units

To be used also with external printers. Label winding outside or inside

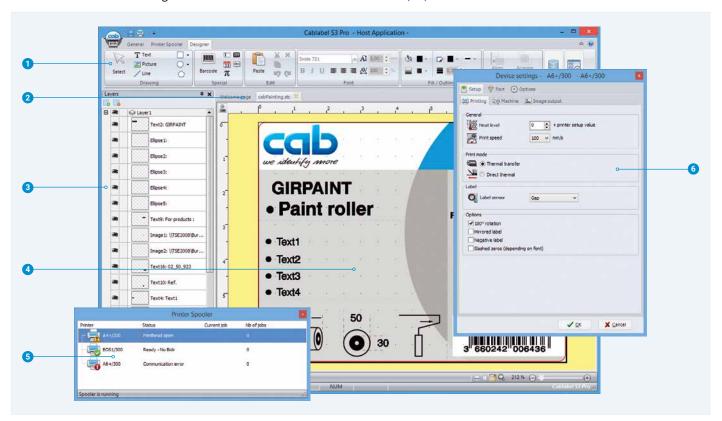
		External	rewinder	
Technical data	ER4/210	ER4/300	ER6/300	ER8/300
To be used with	XD4T, XC4	XD4T, XC4	XC6	A8+
Material width up to mm	120	120	180	235
Roll diameter up to mm	205	300	300	300
Tightening axle mm	76			
for core diameter				
Winding	outside or inside			
Power supply	100 - 240 V, 50/60 Hz			
Adapter kit for				
ER8 with A8+				
ER4, ER6 with XC4, XC6	26			

Label software cablabel S3

Designing, printing, administrating

cablabel S3 opens up the full potential of cab devices.

First of all, the label must be designed. Only when it comes to printing it has to be decided whether the label shall be processed on a label printer, a print and apply or marker laser system. cablabel S3 is of a modular design which makes it adaptable to requirements step by step. To support functions like native JScript programming, elements such as the JScript Viewer are embedded as plug-ins. The designer user interface and the JScript code are synchronized in real time. Special functions like the Database Connector or barcode testers can be integrated. For further information see www.cab.de/en/cablabel



- Toolbar to create different label objects
- Tabs to quickly switch from one running label design to another
- 3 Layers
 to administrate different label objects

- Obesigner simplifies the design and displays the label WYSIWYG
- 5 Printer spooler to monitor all print jobs and the state of the printer
- 6 **Drivers**for setting and the communication with devices

Printing in stand-alone operation

This operating mode is the printer's ability to select and print labels even when it is not connected connected to a host system.

The label has to be designed with a software such as cablabel S3 or by direct programming with a text editor on a PC. Label formats, texts, graphics as well as database contents are stored on a memory card, a USB memory stick or in the internal IFFS memory.

Only variable data are sent to the printer via a keyboard, a barcode scanner, scales or other host systems and/or recalled by the Database Connector from the host and printed.



Printer control

Drivers

To control the printer with a software other than cablabel S3, cab provides drivers in 32 / 64 bit for oprating systems starting from Windows Vista, Mac OS 10.6 and Linux with CUPS 1.2.



Windows¹⁾ drivers

cab printer drivers are certified according to WHQL. They ensure optimum stability on the Windows operating system.



Mac OS X2) drivers

cab provides CUPS-based printer drivers for Mac OS X applications.



Linux drivers

Linux drivers are CUPS-based.

Free download on www.cab.de/en/support

Programming

JScript

To control the printer, cab has developed the embedded programming language JScript. See manual for free download at www.cab.de/en/programming

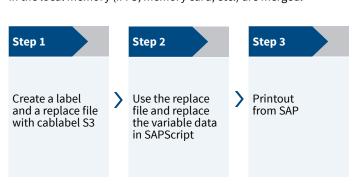
ABC abc Basic Compiler

In addition to JScript and as an integral part of the firmware, it allows advanced printer programming before data are sent to printout. For example, external printer languages can be replaced without interfering in the current print job. Also data from other systems such as a scale, a barcode scanner or PLC can be integrated.

Integration

Printer Vendor Program

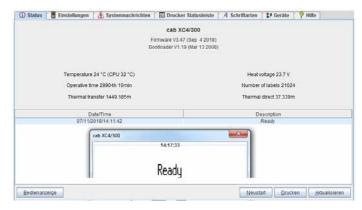
As a partner in SAP's³⁾ Printer Vendor Program, cab has developed a replace method to enable easy control of a cab printer via SAPScript from SAP R/3. Only variable data are sent to the printer by the host. Pictures and fonts that had priorly been stored in the local memory (IFFS, memory card, etc.) are merged.



Printer administration

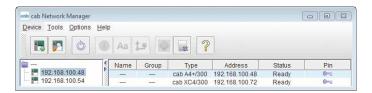
Configuration in Intranet and Internet

The HTTP and FTP server integrated in the printer via standard programs like a web browser or FTP clients allows printer control and configuration, firmware updates and memory card administration. Via email or SNMP, the SNMP and SMTP client datagram sends status, warning and error messages to administrators and users. Time and date are synchronized by a time server.



Network Manager

It is possible to simultaneously manage several printers within the network. Control, configuration, firmware updates, memory card administration, data synchronization and PIN administration are supported from one single location.



Database Connector

Printers connected to a network may directly access data from a central ODBC or OLEDB-ready database and print it on a label. While printing, data can be rewritten to the database.



¹⁾ Windows is a registered trademark of Microsoft Corporation

²⁾ MAC OS X is a registered trademark of Apple Computer, Inc.

³ SAP and all corresponding logos are trademarks or registered trademarks of SAP SE

Delivery program

Pos.		Part no.	Printers	
1.1	B	5954517.101	Label printer A8+	
1.2	of the state of th	5959970	Label printer XD4T	
1.3		5965700	Label printer XC4	
1.4		5965701	Label printer XC6	
		Scope of deliv	very	
Onli Ti Sh https		Label printer Power cable Type E+F, length 1.8 m Connecting cable USB, length 1.8 m Instructions DE / EN Instructions - in more than 20 languages (A8+) - in DE / EN / FR / RS / IT (X series) Configuration manual DE / EN / FR Service manual DE / EN Spare parts list DE / EN Programming manual EN WHQL certified Windows printer drivers for Windows Vista Server 2008 Windows 7 Server 2008 R2 Windows 8 Server 2012 Windows 8.1 Server 2012 R2 Windows 10 Server 2016 Server 2019		
		Apple Mac OS X printer drivers DE / EN / FR (A8+ only) Linux printer drivers DE / EN / FR (A8+ only) Label software cablabel S3 Lite cablabel S3 Viewer Database Connector		

Pos.		Part no.	Wear parts
		5954072.001	Print head 4/300 dpi
		5954106.001	Print head 6/300 dpi
		5954107.001	Print head 8/300 dpi
	•	5954180.001	Print roller DR4
		5954245.001	Print roller DR6
		5954103.001	Print roller DR8
Pos.		Part no.	Extra equipment
		5953700.001	Print roller DR4-M25
2.3		5953701.001	Print roller DR4-M50
		5953702.001	Print roller DR4-M80
2.4		5954985.001	Print roller DR4S
2.4		5954979.001	Print roller DR6S
2.5		5958631	Label sensor - reflective from top
2.6	G	5959622.001	Adapter 100
2.7		5561043	Memory card CompactFlash Type I
2.8		5954380	External operation panel
2.9		5946146	Pause adapter PS7
Pos.		Part no.	Interfaces
3.2		5954201	RS422/RS485
3.3	9	5948205	Label selection - I/O box
3.4	cab	5561041	WLAN 802.11b/g
Pos.		Part no.	Connecting cable
4.1		5550818	Connecting cable RS232C 9/9 pin, length 3 m

Delivery program

Pos.	Part no.	Label cutting, perforating, stacking
5.1	5948000 5948001 5948002	Cutter CU4 Cutter CU6 Cutter CU8
5.2	5960050.351 5960050.352	Perforation cutter PCU4/2,5 Perforation cutter PCU4/10
5.3	5541311 5541313	Stacker ST4 L with cutter Stacker ST4 M with cutter
	55xxxxx 55xxxxx	Support table ST4 L, label W x H Support table ST4 M, label W x H
Pos.	Part no.	Label rewinding, unwinding
6.1	5948100 5946090 5946420 5945804	External rewinder ER4/210 External rewinder ER4/300 External rewinder ER6/300 External rewinder ER8/300
6.3	5948170	Adapter kit for A8+

x - user speci	fic part no. [•]	following	request
----------------	---------------------------	-----------	---------

Pos.	Part no.	Label software
Pos.	Part no. Bundle 5588001 5588101 5588150 5588151 5588152 5588002 5588105 5588106 5588157	cablabel S3 Lite (Download at cab.de/en) cablabel S3 Pro 1 WS cablabel S3 Pro 5 WS cablabel S3 Pro 10 WS cablabel S3 Pro 1 additional licence cablabel S3 Pro 4 additional licences cablabel S3 Print 1 WS cablabel S3 Print 5 WS cablabel S3 Print 10 WS cablabel S3 Print 1 additional licence cablabel S3 Print 1 additional licence cablabel S3 Print 1 additional licence cablabel S3 Print 4 additional licences cablabel S3 Print 9 additional licences
	in preparation	cablabel S3 Print Server
11.10	9008486	Programming manual EN, printed copy

Scopes of delivery, design and technical specifications correspond to the date of the printing. Subject to change. The data provided in the catalog do not represent any warranty or guarantee.





Information is also available on the Internet: www.cab.de/en/labelprinter

Notes

cab product overview

Label printers MACH1, MACH2



Label printers EOS 2



Label printers EOS 5



Label printers MACH 4S



Label printers SQUIX 2



Label printers **SQUIX 4**



Label printers SQUIX 6.3



Label printer A8+



Label printer **XD4T** double-sided



Label printers XC two-colored



Print and apply systems HERMES Q



Print and apply systems Hermes C two-colored



Tube labeling systems **AXON**



Print modules PX Q



Labels and ribbons



Label software cablabel S3



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Labeling heads



Marking lasers



Laser marking systems



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